## Sipa-Pioca 27\*

Colour



50000

#### FORM

liquid

#### CATEGORY

Syrup

#### ORIGIN

Manioc

#### DEMINERALISATION

none

#### DESCRIPTION

Liquid organic manioc syrup, obtained by the hydrolysis of manioc starch using natural enzymes (GMO free). Dark yellow syrup, slightly sweet taste

#### LABELLING

Non refined manioc syrup, non refined tapioca syrup, tapioca extract.

#### USES

Biscuits, ice cream, cereal products (bars, breakfast), sauces, etc.

#### **FUNCTIONALITIES**

Prevent crystallisation, bulking agent, coating, fat replacer, crispness.

\* These markings are printed on the product labeling

These indicative analytical values reflect the actual position of our knowledge and do not constitute any guarantee.

Last updated: 09/05/2025

#### ANALYSIS

Brix	80±2
Equivalent dextrose (D.E.)	27
NUTRITIONAL INFORMATION/100G AT 80 BRIX	
Energy (kCal)	314
Energy (kJ)	1313
Lipids g	<0,1
of which saturates	<0,1
Total carbohydrates g/100g	78.5
of which total sugars	12
of which carbohydrates >DP2	66.5
Proteins g	0.1
Salt g	0.1

ON DRY MATTER	AT 80 BRIX
15	12
3	2.5
12	9.5
	4,0 - 6,0
	0.83
	<b>MATTER</b> <b>15</b> 3

#### MINERALS (PPM)

Viscosity at 25 ℃ (mPa.s) at 80 brix

Potassium	180
Iron	3
Calcium	70
Magnesium	34
Phosphorus	25

#### MICROBIOLOGY

Mesophilic bacteria /g	<2000
Moulds /g	<100
Yeasts /g	<200
E.Coli /g	<10
Staphylococcus aureus /g	<10
Bacillus cereus /g	<10
Salmonella /25g	None
Listeria monocytogenes /25g	None

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TRACES

PRESENCE

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### ALLERGENS

#### (Y/N/VALUE) (Y/N/VALUE) Cereals containing gluten and products < ppm < ppm thereof Gluten < ppm < ppm Crustaceans and products thereof < ppm < ppm Eggs and products thereof < ppm < ppm Fish and products thereof < ppm < ppm Peanuts and products thereof < ppm < ppm Soybeans and products thereof < ppm < ppm Milk and products thereof (including < ppm < ppm lactose) Nuts and products thereof < ppm < ppm Celery and products thereof < ppm < ppm Mustard and products thereof < ppm < ppm Sesame seeds and products thereof < ppm < ppm Sulfur dioxide > 10 ppm < ppm < ppm Lupin and products thereof < ppm < ppm Molluscs and products thereof < ppm < ppm

#### CERTIFICATIONS

- EU 2018/848: organically grown products Certisys BE-BIO-01\*
- Kosher, Halal

#### CONTAMINANTS

• Regulation concerned : 2023/915/EC

#### STORAGE\*

- 270 days in drum at <12°C</li>
- days in container at <°C

We recommend to use our syrups quickly after opening. If the customer still wants to use the product after BBD, we advise to measure pH, look for absence of visible moulds or fermentation smell and to do a total plate count/yeasts/moulds analysis.

#### PACKAGING\*

- 295kg1400kg
  - CUSTOM CODE\*
- 1702 3090